User ud



DT200(i)(L)+ Series User Manual P/N:920-019711-00 Version: A.4 Issue date:2024/07/23



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FCC COMPLIANCE STATEMENT FOR AMERICAN USERS

This equipment has been tested and found to comply with the limits for a **Class B** digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications.

TO WHICH THIS DECLARATION RELATES IS IN CONFORMITY WITH THE FOLLOWING STANDARDS IEC 62368-1:2018

EN 55032:2015/A1:2020, Class B EN IEC 61000-3-2:2019/A1:2021 EN 61000-3-3:2013/A2:2021 CISPR 32:Ed. 2.1 AS/NZS CISPR 32:2015 AMD 1:2020 EN55035:2017/A11:2020 CISPR 35:Ed. 1.0

FCC CFR Title 47 Part 15 Subpart B:2021, Class B ICES-003 Issue 7:2020, Class B

SAFETY INSTRUCTIONS

Please read the following instructions carefully.

- 1. Keep the equipment away from humidity.
- 2. Before you connect the equipment to the power outlet, please check the voltage of the power source.
- 3. Make sure the printer is off before plugging the power connector into the power jack.
- 4. It is recommended that you connect the printer to a surge protector to prevent possible transient overvoltage damage.
- 5. Be careful not to get liquid on the equipment to avoid electrical shock.
- 6. For safety and warranty reasons, ONLY qualified service personnel should open the equipment.
- 7. Do not repair or adjust energized equipment under any circumstances.
- 8. Before disassemble the cutter, please turn off the power and wear the gloves on.

*This device is not suitable for the areas where children may appear



Hot parts!

Burned fingers when handling the parts Wait one-half hour after switching off before handling parts.



The blade is sharp, please do not touch.



Do not remove the ground pin of power cord. Grounding is an important safety feature. Please keep the power cord grounded all the time

Caution

- Danger of explosion if battery is incorrectly replaced. Replace only with the equivalent type recommended by the manufacturer.
- Dispose of used batteries according to the manufacturer's instructions.
- Only use with designated power supply adapter model.
- Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Specifications are subject to change without notice.

1 Thermal Label Printer

1.1 Box Content



1.2 Getting to know your printer

Front View



Rear View





∗Specifications of the wall-mounted screws.











2 Printer Setup

2.1 Loading the label(The following uses the DT200iL+ series for explanation)



1. Place the printer on a flat surface and

open the printer cover.



2. Release the label supply hub.



3. Lift the label roll holder and pull it out as far as possible.

4. Install the label roll on the label

supply hub.



5. Now press the label roll holder down until it clicks into place.













- 7. Adjust the paper guides to the width of the label liner.

8. Close the printer cover to finish loading

the labels







*If the label supply hub is not pulled all the way up, the label supply hub will not rotate.

2. Fold out the label supply hub as shown in the illustration.

3. Now rotate the label roll holder to return the label supply hub to its original position.

Press down the label supply hub until it clicks into place.





2.3 Connecting the Printer to the Host Computer

- 1. Please make sure that the printer is switched off.
- 2. Connect the power cord to the AC adapter and connect the adapter to the printer.
- 3. Connect the USB cable to the printer and host computer.
- 4. Switch on the printer. The operator panel should now light up.



2.4 Installing printer driver and GoLabel II

Relevant documents and software can be found and download on GoDEX official website.

Driver

Step1. Click the compressed driver file in the folder.

Select "I accept the terms in the license agreement." and click "Next".

^
for the
ylaw. ndon
a

Step2. Select the path to unzip and click "Next"

Windows Printer Dr	ivers		×
Installation Please select the dire	Directory Cory to unpack the software.	ĄĢŲĻĻ	
The software will be u either type in the new	npacked to the directory listed below. To unpack to a path or click Browse to select a different directory.	different directory,	
Installation Directory:	C:\Users\Desktop\Godex\2020.1 M-0	Browse	
	Space required on drive:	56.7 MB	
	Space available on selected drive:	416.1 GB	
	< 上一步(B) 下一步(N)	> 取消	

Step3. Click "Finish" and open the Driver Wizard

Windows Printer Drivers	Х
Installation Information	
 Instructions After the drivers are unpacked, install them using the Driver Wizard. 	
— Options [Fun <u>Driver</u> Wizard after unpacking drivers] [▼ <u>Read installation instructions (contained in "Installation_Instructions.html") </u>	
< 上一步(B) 完成 取消	

Step4. The driver installation wizard will automatically detect the model, please click "Next" to start the installation.

elect the printer driver to install.		
Install a driver for a Plug and	Play printer	
Printer Model	Port	
Godex DT200+	USB001	
O Install a driver for another pri	inter	

Step5. After entering the printer name, click "Next"

Names are us	r Name sed to identify the printer on this computer and on the network.	6
Enter a name for	this printer.	
Printer name:	Godex DT200+	
Ulse this printe	er as the default printer	
⊻Use this printe	er as the default printer	
Specify whether of sharing, you must	er as the default printer or not you want to share this printer with other network users. Wh it provide a share name.	nen
Use this printe Specify whether of sharing, you must	er as the default printer or not you want to share this printer with other network users. Wh t provide a share name. this printer	nen
Use this printe Specify whether of sharing, you musion Do not share to Share name:	er as the default printer or not you want to share this printer with other network users. Wh it provide a share name. this printer Godex DT200+	hen
Use this printe Specify whether of sharing, you must O Do not share f O Share name:	er as the default printer or not you want to share this printer with other network users. Wh it provide a share name. this printer Godex DT200+	nen

Step6. After confirming the settings, click "Finish" to install.



Installing GoLabel II

Step1. Click the installer in the folder to install.

宮 常用	共用 编戏							8
◆ 131[法社 17社]	▲ 第下 転 建制路径 和上 ● 和上標程	UE URBI RM MHAR	「日本市道王子」 新潮 資料支	うき	 二 第日: 二 第日: ④ 第日: ● 第日: 	全道 全部不備 一般均道律 一個社		
	Golabel II V2		NC.M		DC KI	all set.	× 0	P
9i		修改日期	類型 大	d)				,
DotNetFX4 voredist_x8t	5	2022/11/15 下午 04:22 2022/11/15 下午 04:22	借室置料夫 借室置料夫					
setup		2022/11/15 下午 04:21	厚用模式	523 KB				
setup		2022/11/15下午 04:22	Windows Installet	50,292 KE				

Step2. After entering the installation screen, click "Next".

🕼 GoLabel II	-	-		×	
Welcome to the GoLabel II Setup Wizar	d		G	JO I	
The installer will guide you through the steps required to install GoLa	ibel II on yc	our cor	nputer.		
WARNING: This computer program is protected by copyright law and international treaties. Unauthorized duplication or distribution of this program, or any portion of it, may result in severe civil or criminal penalties, and will be prosecuted to the maximum extent possible under the law.					
Cancel	< <u>B</u> ack		<u>N</u> ext	>	

Step3. After selecting the folder to install, click "Next"

Select Installation Folder	ō
	Π
The installer will install GoLabel II to the following folder.	
To install in this folder, click "Next". To install to a different folder, enter it below or click "Browse	e".
Eolder: C:Program Files (x86)/GoDEX/GoLabel II/ Bjowse	
<u>D</u> isk Cost	
Cancel < <u>B</u> ack <u>N</u> ext >	

Step4. Click Next to start the installation.

🖟 GoLabel II			-		×
Confirm Installation				G	70 11
The installer is ready to install GoLabel I	I on your computer.				
Click "Next" to start the installation.					
	Cancel	< <u>B</u> ack		<u>N</u> ext	>

🖟 GoLabel II		-	_		×
Installation Complete				G	
GoLabel II has been successfully installed	d.				
Click "Close" to exit.					
Please use Windows Update to check fo	r any critical update	es to the .NET Fran	nework.		
	Cancel	< <u>B</u> ack		<u>C</u> lose	;

3 Printer Setting and Control

3.1 Operation Panel Introduction

POWER Button

Press the POWER button and the LED indicator lights up green. The printer is on "Ready to print " status now. When printer is turned on, keep pressing the POWER button for 3 seconds will turn the printer off.

FEED Button

When you press the FEED button, the printer moves the label to the defined stop position.

If you are using continuous labels, pressing the FEED button will move label stock until you release the button again.

If you are using individual labels, pressing the FEED button will move only one label.

PAUSE PRINTING_FEED Button

Pressing the FEED button during printing will interrupt printing. When the PFEED button is pressed again, the printer resumes printing. Example: While a 10-label print job is running, you press the FEED button to pause the printer.

Two of the labels have been printed. To resume printing and print the remaining eight labels, you press the FEED button again.

CANCEL PRINTING_FEED Button

Pressing the FEED button over 3 seconds during printing cancels a print job. The current print job is cancelled. Example: While a 10-label print job is running, you press the FEED button. Two of the labels have been printed. The print job is cancelled and the remaining eight labels are not printed.

3.2 LED Status (DT200+/DT200L+ Series)

Press the FEED button and keep it pressed, then switch on the printer. You will hear two beeps and the LED lights

up red.

Release the FEED button. The printer will now automatically measure the label size and then print a test page



	READY	STATUS
LED	Red	Red
	flashing	Light on
Indicator		

The contents of a self-test printout are listed below.

Model & F/W Version USB ID setting Serial port setting MAC address of Ethernet port Gateway setting Wireless transmission device Netmask setting Wireless transmission device Network status Port status Number of forms Number of forms Number of forms Number of forts Number of databases Number of scalable fonts Free memory size Speed, Density, Ref. Point, Print direction Label width, Form length, Stop position Cutter, Label dispenser, Mode Sensor setting Code page	DT200i+ V4.001v USB S/N:12345678 Serial port:96,N,8,1 MAC Addr:xx-xx-xx-xx-xxx Gateway xxx.xxx.xxxx Sub-Mask xxx.xxx.xxxx Card Status: HW Unable to detect any card [02] Network: LAN OFF-LINE PORT Status L S E U B 11111 ###############################
--	--

3.3 Error Alerts

In the event of a problem that prevents normal functioning of the printer, you will see an error message on LED

indicators and hear some beep signals. Please refer to below table for the error alerts.

Error Light

• Red

Flashing Frequency

- Flashing
- Light on



READY LED	STATUS LED	Туре	Beeps	Description	Solution
	9	Print Head Error	2*4 bepps	The printing mechanism is not	Open the print mechanism and
*	*	Print Head Error	None	High temperature at the print head.	Once the print head has cooled down, the printer switches to standby mode.
	9	Media Error	2*3 beeps	No need ribbon installed and printer Display error.	Make sure that the printer is set to direct thermal printing mode.
				No paper is detected.	Make sure that the label sensor is positioned correctly. If the sensor still does not detect the paper, run the auto-detection function again.
		Media Error	2*2 heeps	Paper is finished.	Replace the label roll.
			Printer feed problem.	Possible reasons: the print medium has become trapped around the rubber roll; the sensor cannot detect a gap or black mark between the labels; there is no paper. Please reset the sensor.	
				The memory is full. The printer	Delete unnecessary data or install
				prints the message "File System	additional memory.
		File Furen	2*2 heepe	full".	
		File El Tol	z z beeps	Unable to find file. The printer prints	Use the "~X4" command to print all files.
				the message "File Name Not	Then check whether the files exist and
				Found".	whether the names are correct.
				A file of the same name already	Change the name of the file and try
				exists. The printer prints the	storing it again.
				message "Duplicate Name".	

3.4 LCD Interface Introduction(DT200i+/DT200iL+ Series) Getting Started

Press the POWER button to turn on the printer, and the START UP SCREEN appears.



If the printer is on "ready to print" status, the LCD screen should display the message "Ready" on the screen.



Please keep pressing \rightarrow button and wait for the timer to be filled, then the LCD interface will enter into the MAIN PAGE for SETTING MODE. You can make various setting functions in SETTING MODE.



Operations on Setting Page

On MAIN PAGE, press \rightarrow or \leftarrow button to move the cursor and select the functions. Select a designated function and press FEED button, you will enter the SETTING PAGES for the function.



On SETTING PAGES, press \rightarrow or \leftarrow button to select the setting items.

Select a designated function and press FEED button, you will enter the SETTING VALUE PAGES for the function



On SETTING VALUE PAGES, press \uparrow or \downarrow button to change the setting values.



Press FEED button will apply the setting value you just selected, and the red tick will appear to mark the value.



Notice

- The arrow indicates the value you are selected.
- The tick indicates that the selected value is applied now.

Exit from Current Page to Ready Status

The icon on top-left corner displays the capture of upper level screen and also guides you back to upper level with left or up arrow.



On SETTING VALUE PAGES, press \leftarrow button will go back to the upper level screen.



On SETTING PAGES, press ↑ button will go back to the MAIN PAGE screen.



On MAIN PAGE, select the "EXIT" icon and press the FEED button to exit from SETTING MODE and the printer goes back to READY status.



3.5 LAN Setting(DT200i+/DT200iL+ Series)

Operations on Setting Page

On MAIN PAGE \cdot press \rightarrow or \leftarrow button to move the cursor and select the functions. Select a designated function and press FEED button, you will enter the SETTING PAGES for the function



On LAN Setting PAGE \cdot press \rightarrow or \leftarrow button to select the setting items.



Select DHCP and press FEED button, you will be able to setup DHCP function



The default of DHCP is Disable. Press \uparrow or \downarrow button to change the setting values



3.6 LCD Password (DT200i+/DT200iL+ Series)

Operations on Setting Page

On MAIN PAGE, press → or ← button to move the cursor and select the functions. Select a designated function and press FEED button, you will enter the SETTING PAGE for the function.



The default of LCD Setting is Disable. Press \uparrow or \downarrow button to change the setting values.





3.7 LCD Interface Function(DT200i+/DT200iL+ Series) Main Page

A B1234	
# # †	
Printer Set	tings

Printer Setting	Setting items for printer, ex. Printing speed, darkness. Also includes a Printing Wizard for your ease of printing.
AB12345 Label Setting	Setting items for printing label, ex. Rotation, Printing position offset.
Device	Option modules and connection port settings
Analysis	Self-Diagnose functions for printer, ex. TPH testing, self-test page printing.
EXIT Exit	Exit from Setting Mode.

Setting Items in Setting Mode

<u> </u>	in eeting intene				
			English		
			German		
LCD Language			繁體中文		
			简体中文		
		Speed	2-7		
		Darkness	0-19		
			Label with gaps		
		Media Type	Label with marks		
	Wizard		Continuous		
			Direct Thermal		
		Printer Mode	Thermal Transfer		
		Tear-off Position	0-40		
		Darkness	0-19		
		Speed	2-7		
		•		Auto Select	
			Media Detection	See-Through	
				Reflective	
		Sensor		Label with gaps	
			Media Type	Label with marks	
				Continuous	
				Continuous	
		Printing Mode	Direct Thermal		
Printer Setting			Thermal Transfer		
		Tear-off Position	0-40		
			Apply		
		lop of Form	Cancel		
			850		
	Setting		852		
			437		
			860		
			863		
			865		
			857		
			861		
			862		
		Cadanara	855		
		Codepage	866		
			851		
			860		
			Win 1252		
			Win 1252		
			Win 1250		
			Win 1253		
			Win 1254		
			Win 1255		
			Win 1255 Win 1257		
		1	0°		
			90°		
	Kotation		180°		
AB12345			270°		
Label Setting	Horizental offset		-100 – 100		
	Vertical offset		-100 – 100		
	Start offset		-100 – 100		

	Posell Label		001 Form Name
	Recuit Luber		002 Form Name
	D		Apply
	Buzzer		Cancel
			None
			Cutter
		Option	Label Dispenser
	Optional Setting		Applicator
			Apply
		Pre-Printing	Cancel
		Port No	09100
		10/01/00	Disable
		DHCP	Enghlo
	LAN Setting	Default Gateway	192168 000 254
		Dunamic IP	192.168.102.076
		Subpot Mack	255 255 255 000
		Subhet Musk	255.255.255.000
	LCD Password		
			4800 bps
			9600 bps
		Baud Rate	19200 bps
			38400 bps
			5/600 bps
			115200 bps
	Serial Port Setting		Non
		Parity	Odd
			Even
		Data bits	7 bits
		Stop bits	8 bits
			1 bits
			2 bits
		Clock display	Apply
	RTC Setting		Cancel
		RTC Setting	YYYY/MM/DD
		5	HH:MM:SS
		Clear Bind	Enable
			Disdble
		Make Device Visible	Enable
	Bluetooth Setting		Disdble
		SSP	
			Disdble
		PIN Code	0000
		Search Device	Analy
	Calibration		
			Apply
	Self-test		Apply
	TPH Testing		Apply
Analysis	Reset to Default		
		Label Format	Apply
		Graphic	
			Apply
	Cloar Mamary	Bitmap Fonts	Apply Capcal
	Clear Memory		Apply
		True Type Fonts	
		Asian Fonts	
		ALL	Арріу

		Cancel
EXIT	Exit	

3.8 Status of LCD Interface (DT200i+/DT200iL+ Series)

When printer is on standby status (ready to print), the LCD interface will display "Ready" on screen. You can only print on this "Ready" status.



If there is any printers error, the LCD screen will display the error screen to show the type of error. You can fix the error according the notice.



3.9 Error Alerts (DT200i+/DT200iL+ Series)

In the event of a problem that prevents normal functioning of the printer, you will see an error message on LCD screen and hear some beep signals. Please refer to below table for the error alerts.



Operation Panel Status	Туре	Beeps	Description	Solution
DI2001+ V2.100			The memory is full. The printer prints the message "File System full".	Delete unnecessary data or install additional memory.
File name can't be found	File Error	2 x 2 beeps	Unable to find file. The printer prints the message "File Name not found"	Use the "~X4" command to print all files. Then check whether the files exist and whether the names are correct.
DI2001+ V2.100 DI200+			A file of the same name already exists. The printer prints the message "Duplicate Name".	Change the name of the file and try storing it again.

3.10 USB Host

Definition : USB Host port supports either device : USB memory stick, keyboard or scanner.

Purpose

USB memory stick : It extends the user memory space up to 32GB for Graphic, Font, Label Format, DBF and Command files downloading. The printer's Firmware also can be updating if copy new version of Firmware into USB memory stick.

Connecting an USB keyboard to printer for "Standalone" mode operation.

Plug-in an USB scanner to operate the printer in "Standalone" mode.

Usage of Extended Memory

USB memory stick : It supports hot-plugging function; printer will create a Folder "\LABELDIR" and switch "User Flash to "

Extended Memory" automatically while user plugs an USB memory stick into a GoDEX "i" model printer.

Connect the USB Stick plugged -in printer to PC via USB Device or Ethernet port and run "GoLabel" software to

download Graphic, Font, Label Format, DBF and Command files to the printer.

Detail download procedures, please refer to "GoLabel On-line Help".



Usage of Firmware Update

Remove USB memory stick from printer and plug-in it to a PC's USB port; delete Firmware "*.bin" file from "\LABELDIR\FW" of USB memory stick if it existing; or create a Folder "\LABELDIR\FW" to USB memory stick if it doesn't existing.

Copy a new version of Firmware "xxxx.bin" to the Folder "\LABELDIR\FW"; and then remove USB and plug-in back to the printer that going to update Firmware.

The printer will update the Firmware automatically when plug-it-into the printer and printer find-out the Firmware in '\LABELDIR\FW'' is newer version.

Don't remove the USB memory stick out while it's under updating with "Flash Writing..."message that displays on LCD panel.

USB Keyboard

When plug-in an USB keyboard to the printer, LCD panel will display "Standalone Mode", press the "Enter" key on keyboard and "Feed" key in the printer to entering to the dialog for "Recall Label" operation.

Only the sub-dialog "Recall Label" is able operating by keyboard as follow definition:

1. Press "ESC" key to exist from "Standalone Mode" or back to previous dialog

2. Press "F1", it will let the printer from "Ready" mode entering into "Standalone Mode"

3. Press "Enter", "Arrow" and "Alphabetic" keys as the usual in PC that will perform the key-in function of "Recall Label" in "Standalone Mode".

Scanner

When plug-in an USB scanner to the printer, LCD panel will display "Standalone Mode", press the "Feed" key in the printer to entering the dialog of "Recall Label" operation. User performs the "Recall Label" function interactively through the LCD panel, 4 direction keys, Feed key and Scanner.

Scanner is using in "standalone Mode" to scanning the "Serial Number, Variable" and Print Quantity while the printer prompts a message on LCD panel and wait for data input.

4. NetSetting for Ethernet

4.1 Installing the NetSetting software

The NetSetting software is used to manage the network configurations when connecting the printer via Ethernet port.

It is available on product CD or can be downloaded from official website. To install the NetSetting, please follow below steps.

1. Select the icon for the NetSetting installation file and click it to start the installation.



Follow the instructions on the screen. The Setup Wizard guides you through the installation procedure.
 Specify the "Installation Folder".

🖗 NetSetting	
Select Installation Folder	NetSetting
The installer will install NetSetting to the following folder. To install in this folder, click "Next". To install to a different fo	ilder, enter it below or click "Browse".
Eolder: CAProgram File#Godex(NetSetting)	Biowse Disk Cost
Install NetSetting for yourself, or for anyone who uses this O Everyone ③ Just me	computer:
Cancel	<u>≺B</u> ack Next≻

4. Click "Next" to start the installation.

5. Once the installation is completed; you will see the NetSetting icon on your desktop.



4.2 The Interface of NetSetting

Click the NetSetting icon to start the program; you will see the start page as below. The start page will display the basic information of connected printer and your PC.

1	<u>9</u> %	5	0
lease Select The Printer Yo Alias Name	Want To Connect	Mac Address	IP Address
Printer	000000	00-1D-9A-00-0E-4F	192.168.101.151
1 LeoChuang		48-58-39-F2-76 D6	192.168.101.33
Miscellaneous Information	0		
F/W RT200i1 000a1 F/W RT200i1 000a Jul 25 2 PC8 : 246000	011 09 13 46		

Click the magnifier icon to search the Godex printers which are connected via Ethernet port in you network environment. Once a connected Godex printer is detected, it will be listed on the start page.

NoteFing IP Setting	Language 🕞
Printer Name: Length(1~16) Port No: 9100	
Please Input Password (Digit Allowed Only) OK Cancel	
IP Address: E S Subnet Mask	
Set. ReGet	

There are six tabs on the top of interface which can configure different types of network settings. But for the data security reason, you need correct password to enter the configuration pages.

Notice The default password is "1111", you can change the password later from the "IP Setting" tab.

IP Setting

The IP Setting tab can change the printer name, Port number, Gateway setting and the password for configuring

the

printer. You can also set the printer's IP address ether by DHCP or by Static IP.

	NetSetting IP Setting	Language 🔸
	* 🔹 🍫	
Printer Name:	Godex	Length(1~16)
Default Gateway:	192.168.0.254 I	
Password: Get IP From	DHCP Server	Length(1~4)
⊖ Static IP	····	
IP Address: Subnet Mask:	192 168 101 151 I 255 255 255 0 I	
Set	ReGet	

You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

Notice To fully benefit from the NetSetting software, you should be familiar with basic networking principles. Please contact your network administrator for related network setting information.

Alert Path Setting

You

NetSetting will send the alert messages to designated mail account when the error happened on printer. The alert messages are sent by SMTP (Simple Mail Transfer Protocol) or SNMP (Simple Network Management Protocol).

You can set or change the configurations of SMTP and SNMP on this "Alert Path Setting" tab.

	/ 🕹 👱 👌	\$	9			
	SMTP Notification Enable					
	Login Account:	fault			Length(1~64)	
	Login Password:	*****			Length(1~16)	
	Server IP Address:	0.1.66.97		I	XXX.XXX.XXX.XXX	
	Mail Subject:	rcode printer messa	ıge		Length(1~60)	
	Mail From Address:	fault@default.com			Length(1~32)	
	Mail To Address:	fault@default.com			Length(1~32)	
	Duration Cycle:	0	0 ~ 168	Hours		
	Event Counter:	1	1 ~ 100			
	SNMP Notification Enable					
press "Set" buttor	n to apply the settings a	nd "ReGet"	button	to refr	esh the setting	y values.
	SNMP Community:		100000	Length	1~10)	
	SNMP Trap Community:	0 1 255 0		Lengui	1~10)	
	Trap IP Address:	0.1.255.0	(T)	XXXX.XXXX.	XXXXXX	

Alert Message Setting

You can

For the alert message notification function, you can decide which error cases need to be sent out to the operator. Moreover, the alert messages can be set to be sent by SMTP, SNMP or both.

	۵/ ۲	9	.	
	SMTP	SNMP	Description	
		×	Paper Out	
		×.	Missing Gap	
			Ribbon Out	
		V	Door Open	
		×.	Rewinder Full	
			Memory Full	
s "Set" button to apply	the setti	ngs and "ReG	et" button to refresh the set	ting values.
		V	Name Duplicate	
		X	Syntax Unknown	
		V	Cutter Jam	
	Set		ReGet	

Printer Configuration

Set or change the configurations of connected printer. Most of key settings for the printer operation can be done by this setting page.

			Ne Printer C	tSetting configuration		Languag	je +
	Prosek		*				
Printer Setup Printer Model	Resolution	Speed	Darkness	Stripper/Appli	cator Labels pe	r Cut Printing Mod	e
DT200i+	203 🔹	4 •	10 💌	0 (None)	•	Thermal Transf	•
	PC Com Port Settin	gs	Miscellar	ieous			
	Baud Rate		LC	D Language	Sensing Mo	de	
	9600				2 - Automatic		
	Parity		Keybo	ard Language	Smart Backf	eed	
	None	•			OFF		
	Data Bits		C	Code Page	Top Of Fo	rm	
	8	•	Code	Page 850 🔹	ON		
	Stop Bits			Buzzer			
	1	•	ON	•			
				ſ			
		Set			ReGet		

You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

User Command

The "User Command" tab provides a communication interface for operator to control the printer. Input printer

commands in "Input Command" window and press "Send Command" button, the commands will be sent to the printer.

For some commands that will return response message, the message will be displayed in "Output Message" window.

	æ	
	NetSetting	Language +
	User Command	
/ 📾 🔝 🔞) 👱 😵 😰 💋	
heart Com	Send Command	
Input Com	mand	
Output Me	ssage	

You can press "Send Command" button to send printer commands via Ethernet port and control the printer remotely.



Firmware Download

On "Firmware Download" tab, the current version of printer firmware will be showed on the screen. If you need to update the printer firmware, just specify the file location of firmware file and press "Start Download Firmware" button.

The printer firmware then can be updated remotely.

		NetSetting Firmware Download		Language
	in 🖉 🛓	🏶 🔝 🍫 🚺		
C		Firmware Upgrade		
	Firmware Current Version:	BOOT : 1.000a1 F/W : DT200i+ 1.000a		
	Please Select Firmware File:		Browse	
		Start Download Firmware		
-		_		
	Recover To Factory Settings			

In addition to the firmware update, you can press "Recover To Factory Settings" button to restore the printer configurations back to factory default.

5. Maintenance and Adjustment

5.1 Cleaning the Print Head

Dirt on the print head or ribbon, or glue residue from the label stock may result in inadequate print quality. The printer cover must therefore always be closed during printing. Keeping dirt and dust away from the paper or labels ensures a good print quality and a longer lifespan of the print head.

Cleaning Steps

Here is how you clean the print head. 1.Turn off the printer. 2.Open the printer cover. 3.Remove the ribbon.

4.To remove any label residue or other dirt from the print head (see red arrow), please use a soft lint- free cloth dipped in alcohol.



Notice

* The print head should be cleaned once a week.

* Please make sure that there are no metal fragments or other hard particles on the soft cloth used to clean the print head.

5.2 Cleaning the Platen and Label Guide

Dirt on the platen and label guide or glue residue from the label stock may result in inadequate print quality. The printer cover must therefore always be closed during printing. Keeping dirt and dust away from the paper or labels ensures a good print quality and a longer lifespan of the platen.

Cleaning Steps

- 1. Turn off the printer.
- 2. Open the printer cover.
- 3. The platen and label guide (see red area), dirt or glue residue on the platen be cleaned with cotton bud. (Do not use alcohol to clean the Linerless models.)



Note

* Please clean the cutter once a month or after 1,000 cuts to prevent trouble and retain the print quality.

5.3 Cleaning the Cutter

※ Please make sure to power off the printer before you clean it.

It is recommended to use a soft lint- free cloth or cotton bud to clean the cutter.

(Do not use alcohol to clean the Linerless models.)









Open the cutter cover.



Swipe across the surface of cutter with a soft lint- free cloth or cotton bud



Swipe across the surface of cutter with a soft lint- free cloth or cotton bud

Note

- * Please clean the cutter once a month or after 1,000 cuts to prevent trouble and retain the print quality.
- * Please do not touch the cutter blade with bare hands.
- * When cleaning the cutter blade, make sure that the printer power is turned off and disconnect the power cable from the electrical outlet.

5.4 Troubleshooting

Problem	Solution
The printer is switched on but	Check the power supply.
the LCD screen does not light up.	
The LCD screen show the notice	Check the software settings (driver settings) or command codes.
icon and printing is interrupted.	Check whether the print mechanism is closed correctly.
The label stock passes through $lacksquare$	Choose the correct printer driver.
the printer but no image is	Choose the correct label stock and a suitable printing mode.
printed.	
The label stock jams during	Clear the paper jam. Remove any label material left on the thermal
mang.	print head and clean the print head using a soft lint-free cloth dipped
	in alcohol.
There is no printed image on •	Check whether any label material or ribbon is stuck to the thermal print
some parts of the label.	head.
•	Check for errors in the application software.
•	Check whether the starting position has been set incorrectly.
•	Check the ribbon for wrinkles.
There is no printed image on	Check the thermal print head for dust or other dirt.
part of the label or the image is $lacksquare$	Use the internal "~T" command to check whether the thermal print
blurred.	head will carry out a complete print job.
•	Check the quality of the print medium.
The printed image is positioned $lacksquare$	Check whether there is paper or dust covering the sensor.
incorrectly.	Check whether the label stock is suitable. Contact your supplier.
•	Check the paper guide settings.
printing.	Check the label height setting.
•	Check whether there is dust covering the sensor.
The printed image is blurred	Run the auto-detection function.
	Check the darkness setting.
•	Check the thermal print head for dust or dirt.
	Please see the Section 5.1
The cutter does not cut off the	Check whether the label stock is positioned straight.
labels in a straight line.	
The cutter does not cut off the	Check whether the label is more than 0.2 mm thick
labels completely.	
When using the cutter, the labels •	Check whether the cutter has been correctly installed.
are not fed through or cut off $igsquare$	Check whether the paper guides are functioning correctly.
incorrectly.	
The label dispenser is not	Check whether there is dust on the label dispenser.
functioning normally.	Check whether the label stock is positioned correctly.

Appendix

DT200+ s	eries Printer Sp	pecification						
	Model	DT200+	DT230+	DT200i+	DT230i+			
Print Method		Direct Thermal	700 1 : (12 1 - 1 - ()	207 1: (0 1)	700 1. (12 1. 1. (
Resolution		203 dpl (8 dots/mm)	500 dpl (12 dots/mm)	203 dpl (8 dots/mm)	500 api (12 aots/mm)			
Print Speed		212" (54 mm)	2.24" (57 mm)	2 12" (54 mm)	2 24" (57 mm)			
Print Length		Min 0.12" (3 mm)**	2.24 (57 mm) Min () 12" (3 mm)** ·	Min 0 12" (3 mm)**·	2.24 (57 mm) Min () 12" (3 mm)** ·			
Finit Length		Max 539 37'' (13700 mm)	Max 236 22"(6 000 mm)	Max 539 37" (13 700 mm)	$Max 236 22^{\circ}(6000 \text{ mm})$			
Processor		32 Bit RISC CPU	Max. 230.22 (0,000 mm)	Max. 333.57 (13,700 mm)	Max. 250.22 (0,000 mm)			
	Flash	128 MB						
Memory	SDRAM	128 MB						
Sensor Type		Adjustable reflective sensor (full range). Fixed transmissive sen	sor. Central aligned.				
	Types	Continuous form, gap labels,	black mark sensing, and punched	hole; label length set by auto se	nsing or programming			
	Width	Min. 0.6" (15 mm) – Max. 2.36	" (60 mm)					
Media	I hickness	0.0024" (0.06 mm) Min 0.0	08" (0.2 mm) Max.					
	Label Roll Diameter	Max. 5" (127 mm)						
Printer Language	Core Didmeter	EZDL GEDL GZDL GDDL guta	switch					
Frinter Lunguage	Label Design Tool	Gol abel II (for EZPL only) (Wi	adows)					
	Laber Design Teet	GoTools (Windows / Android)						
Software	Management Tools	GoUtility (Windows)						
	APP for Printing	GoAPP (Android / iOS)						
Driver		Windows 7. Windows 8 & 8.1.	Windows 10. Window11. Windows	Server 2008 R2, 2012, 2012 R2, 2	2016, 2019, 2022, MAC, Linux			
SDK		Win CE, .NET, Windows 7, Win	dows 8 & 8.1, Windows 10, Windov	vs 11, Android, Mac, iOS				
		6, 8, 10, 12, 14, 18, 24, 30, 16X	26 and OCR A&B					
	Bitmap Fonts	0°, 90°, 180°, 270° rotatable, s	ingle characters 0°, 90°, 180°, 270	° rotatable				
Resident Fonts		8 times expandable in horizo	ntal and vertical directions					
	TTF Fonts	(Bold / Italic / Underline) 0°, 9	0°, 180°, 270° rotatable					
	Diterrow Fronts	Internal I IF Fonts x5 : Iraditi	onal Chinese, Simplified Chinese, .	Japanese, Korean, Western lang ° ustatable	uages			
	bitmap Ponts	16v16 24v24 Traditional Chir	angle characters 0, 90, 180, 270	Potatable P2312) Japanese (S. IIS) Kerean	(KS X1001)			
Download Fonts	Asian Fonts	0° 90° 180° 270° rotatable a	nd 8 times expandable in horizont	tal and vertical directions	((3-21001)			
	TTF Fonts	(Bold / Italic / Underline). 0°.9	90°, 180°, 270° rotatable					
		China Postal Code, Codabar,	Code 11, Code 32,Code 39, Code 93	3, Code 128 (subset A, B, C), EAN	+8/EAN-13 (with 2 & 5 digits			
		extension), EAN 128, FIM, Ger	man Post Code, GS1 DataBar, HIB	C, Industrial 2 of 5 , Interleaved	2-of-5 (I 2 of 5), Interleaved 2-of-			
	1-D Bar codes	Bar codes 5 with Shipping Bearer Bars, ISBT-128, ITF 14, Japanese Postnet, Logmars, MSI, Postnet, Plessey, Planet 11 & 13 dig Standard 2 of 5, Telepen, Matrix 2 of 5, UPC-A/UPC-E (with 2 or 5 digit extension), UCC/EAN-128 K-Mart, Random						
Barcodes								
		Pharmacode						
	2-D Bar codes	Aztec code, Code 49,Codablo	ck F , Datamatrix code, MaxiCode,	Micro PDF417, Micro QR code, P	'DF417,QR code, TLC 39, GS1			
		Composite, DotCode, Marco F	PDF 417					
Codo Pagos		Windows 1250, 1251, 1252, 12	552,855,857,860,861,862,865, 53,1254,1255,1257	865, 866, 869				
Code ruges		Unicode UTE8 \ UTE16BE \ U	TF16LF					
Graphics		Resident graphic file types ar	e BMP and PCX, other graphic for	mats are downloadable from th	e software			
		USB 2.0 (Type B)	,,					
Interferen		Serial port (RS-232)						
Interraces		Ethernet 10/100 Mbps						
		USB Host (Type A)						
		Two LEDs : Ready, Status		Color TFT LCD with navigation	n button			
Control Panel		Power on / off button		Power on/off button				
		Calibration button		Calibration button				
Peal Time Clock		Option		Standard				
Power		Auto Switching 100-240V AC	. 50-60Hz	Standard				
F : .	Operation Temperature	41°F to 104°F (5°C to 40°C)	,					
Environment	Storage Temperature	-4°F to 122°F (-20°C to 50°C)						
Humidity	Operation	30-85%, non-condensing						
riamarcy	Storage	10-90%, non-condensing						
Agency Approvals		CE (EMC), FCC Class B, CB, cL	JLus, ICES-003, UKCA, ENERGY ST	ĀR				
	Langth	(The safety certification mark	s may be different depending on :	sales regions.}				
Dimension	Width	207 mm (6.15) 112 mm (6.41")						
Dimension	Height	171 mm (6 73")						
Weight	neight	1.05 kg (2.31 lbs), exclusive co	nsumables					
		Cutter module (Dealer Install)		Cutter module (Dealer Install)				
		Label dispenser (Dealer Insta	li)	Label dispenser (Dealer Instal	(1)			
		BT (Dealer Install)		BT (Dealer Install)				
		Wireless LAN (Dealer Install)		Wireless LAN (IEEE 802.11 b/g	/n) (Dealer Install)			
Options		WiFi module to WiFi and BT (E	BLE 5.0) combo module (Dealer	WiFi module to WiFi (IEEE 802	11 b/g/n) and BT (BLE 5.0) combo			
		Install)		module (Dealer Install)				
		External label rowind stand		External label rowind stand				
		Real time clock (RTC)		Enternal raber fewinder				

*Specifications are subject to change without notice. All company and/or product names are trademarks and/or registered trademarks of their respective owners. **Minimum print height and maximum print speed specification compliance can be dependent on non-standard material variables such as label type, thickness, spacing, liner construction, etc. GoDEX is pleased to test non-standard materials for minimum print height, and maximum print speed capability. ***The cutter is an optional accessory. If the cutter is installed, it is not suitable for children to approach.

DT200L+ series Printer Specification

	Model	DT200L+	DT230L+	DT200iL+	DT230iL+					
Print Method		Direct Thermal								
Resolution		203 dpi (8 dots/mm)	300 dpi (12 dots/mm)	203 dpi (8 dots/mm)	300 dpi (12 dots/mm)					
Print Speed		Up to 6 IPS (152 mm/s)	Up to 5 IPS (127 mm/s)	Up to 6 IPS (152 mm/s)	Up to 5 IPS (127 mm/s)					
Print Width		2.12" (54 mm)	2.24" (57 mm)	2.12" (54 mm)	2.24" (57 mm)					
Print Length		Min. 0.12" (3 mm)** ; Max . 539.37" (13,700 mm)	Min. 0.12" (3 mm)** ; Max. 236.22" (6,000 mm)	Min. 0.12" (3 mm)** ; Max . 539.37" (13,700 mm)	Min. 0.12" (3 mm)** ; Max. 236.22" (6,000 mm)					
Processor		32 Bit RISC CPU								
Memory	Flash SDRAM	128 MB 128 MB								
Sensor Type		Adjustable reflective sensor (ho	alf range). Fixed transmissive sen	sor. Central aligned.						
Media	Types Width Thickness	Continuous linerless label; labe Min. 0.6" (15 mm) – Max. 2.36" 0.0024" (0.06 mm) Min = 0.000	el length set by auto sensing or pr (60 mm) 4" (0.1 mm) Max	rogramming						
Media	Label Roll Diameter	Max. 5" (127 mm) 1" (25.4 mm) 1.5" (38.1 mm)	laz. 5" (127 mm) 102.5 " (127 mm)							
Printer Language	Core Didineter	EZPL. GEPL. GZPL. GDPL auto s	witch							
<u> </u>	Label Design Tool	GoLabel II (for EZPL only)(Wind	ows)							
Software	Management Tools	GoTools (Windows/ Android) GoUtility (Windows)								
	APP for Printing	GoAPP (Android/ iOS)								
Driver SDK		Windows 7, Windows 8 & 8.1, W Win CE, .NET, Windows 7, Windo	'indows 10, Window11, Windows S ows 8 & 8.1, Windows 10, Window	Server 2008 R2, 2012, 2012 R2, 20 Is 11, Android, Mac, iOS	016, 2019, 2022, MAC, Linux					
		6, 8, 10, 12, 14, 18, 24, 30, 16X26	5 and OCR A&B							
Resident Fonts	Bitmap Fonts	0°, 90°, 180°, 270° rotatable, sir 8 times expandable in horizont	ngle characters 0°, 90°, 180°, 270° al and vertical directions	rotatable						
	TTF Fonts	(Bold / Italic / Underline) 0°, 90	°, 180°, 270° rotatable							
	Bitmap Fonts	O°, 90°, 180°, 270° rotatable, sir	nal Chinese, Simplified Chinese, J ngle characters 0°, 90°, 180°, 270°	apanese, Korean, Western langu ' rotatable	ages					
Download Fonts	Acian Fonto	16x16, 24x24. Traditional Chine	ese (BIG-5), Simplified Chinese(GB	32312), Japanese (S-JIS), Korean ((KS-X1001)					
Download Ponts	Asian Fonts	0°, 90°, 180°, 270° rotatable an	d 8 times expandable in horizont	al and vertical directions						
	TTF Fonts	(Bold / Italic / Underline). 0°,90)°, 180°, 270° rotatable							
		China Postal Code, Codabar, Co	ode 11, Code 32,Code 39, Code 93	, Code 128 (subset A, B, C), EAN-8	3/EAN-13 (with 2 & 5 digits					
Barcodes	1-D Bar codes	extension), EAN 128, FIM, Germ 5 with Shipping Bearer Bars, IS Standard 2 of 5, Telepen, Matri Pharmacode	ian Post Code, GS1 DataBar, HBC BT-128, ITF 14, Japanese Postnet ix 2 of 5, UPC-A/UPC-E (with 2 or	2, Industrial 2 of 5 , Interleaved 2 , Logmars, MSI, Postnet, Plessey, 5 digit extension), UCC/EAN-128	-of-5 (I 2 of 5), Interleaved 2-of- Planet 11 & 13 digit, RPS 128, K-Mart, Random Weight and					
	2-D Bar codes	Aztec code, Code 49,Codablock	F , Datamatrix code, MaxiCode, 1 0F 417	Micro PDF417, Micro QR code, PD)F417,QR code, TLC 39, GS1					
		Codepage 437, 737,850, 851, 85	52, 855, 857, 860, 861, 862, 863, 8	365, 866, 869						
Code Pages		Windows 1250, 1251, 1252, 1253 Unicode UTE8 \ UTE16BE \ UT	3, 1254, 1255, 1257 F16L F							
Graphics		Resident graphic file types are	BMP and PCX, other graphic form	nats are downloadable from the	software					
Interfaces		USB 2.0 (Type B) Serial port (RS-232)								
		USB Host (Type A)								
		Two LEDs : Ready, Status		Color TFT LCD with navigation	n button					
Control Panel		Power on / off button		Calibration button						
		Calibration button		Control key: FEED						
Deal Time Cleak		Control Key : FEED		Standard						
Power		Auto Switching 100-240V AC	50-6047	Standard						
Environment	Operation Temperature Storage Temperature	41°F to 104°F (5°C to 40°C) -4°F to 122°F (-20°C to 50°C)	55 5512							
Humidity	Operation Storage	30-85%, non-condensing								
Agency Approvals	Storage	CE (EMC) FCC Class B CB	• cULus • ICES-003, UKCA, ENE	RGY STAR						
		(The safety certification marks	may be different depending on s	ales regions.)						
Dimension	Length Width	219 mm (8.62") 112 mm (4.41")								
w. * 1 .	Height	1/1 mm (6.73")	11							
weight		1.07 Kg(2.30 lbs), exclusive cons	sumables r Install)							
		BT (Dealer Install)	r install)	Linerless Cutter module (Dealer	r Install)					
		Wireless LAN (Dealer Install)		BT (Dealer Install)						
Options		WiFi module to WiFi and BT (BL	E 5.0) combo module (Dealer	Wireless LAN (Dealer Install)	E E O) combe					
		Install) Real time clock (RTC)		Install)	E 5.07 combo module (Dealer					

*Specifications are subject to change without notice. All company and/or product names are trademarks and/or registered trademarks of their respective owners. **Minimum print height and maximum print speed specification compliance can be dependent on non-standard material variables such as label type, thickness, spacing, liner construction, etc. GoDEX is pleased to test non-standard materials for minimum print height, and maximum print speed capability. ***The cutter is an optional accessory. If the cutter is installed, it is not suitable for children to approach.

Interface

Pinout Description

• USB

```
Connector Type : Type B
```

Pin NO.	1	2	3	4
Function	VBUS	D-	D+	GND

• Serial port

Default settings :	Baud rate 9600, no parity, 8 data bits, 1 stop bit, XON/XOFF protocol and RTS/CTS			
RS232 Housing(9-pin to 9-pin)				
DB9 Socket		DB9	Plug	
-			+5V, max 500mA	
RXD	1	1	TXD	
TXD	2	2	RXD	
DTR	3	3	N/C	
GND	4	4	GND	
DSR	5	5	RTS	
RTS	6	6	CTS	
CTS	7	7	RTS	
RI	8	8	N/C	
Computer	9	9	Printer	

• Ethernet

	Туре	:RJ45						
Pin NO.	1	2	3	4	5	6	7	8
	TX+	TX-	RX+	NC	NC	RX-	NC	NC

• USB host

Connector Type : Type A						
Pin NO.	1	2	3	4		
	VBUS	D-	D+	GND		

File Manipulation When Using USB Stick

File Manipulation

The files in both devices (USB memory stick and printer internal Flash memory) are able to copy and move by the commands "~MCPY" and "MMOV" that sends from GoLabel on a PC via either connection - USB or Ethernet ports. • Copy

Syntax	~MCPY,s:o.x,d:o.x
Parameter	s = source device of stored object
	(s = D (for USB memory stick) or F (for internal Flash memory))
	d = destination device of stored object
	o = object name , the name "o" is substituted for "*"
	x = extension (file type), the type "x" is substituted by "*", or following
	either one: D= database, A= Asia font, C= TTF font, E= Bit-Mapped
	font, F= label format, G= graphic, S= serial file, T= text, B= Unicode
	Table.
Description	Copy file from USB memory stick to Flash memory, or vise-versa
Evenente	~MCPY,F:*.F,D:*.F
Example	(Copy entire "Label Format" files from Flash memory to USB memorystick)
	~MCPY,D:*.G,F:*.G
	(Copy entire "Graphic" files from USB memory stick to Flash Memory)
	~MCPY,D:*.*,F:*.*
	(Copy all object files from USB memory stick to Elash Memory)

Move

Syntax	~MMOV,s:o.x,d:o.x
Parameter	s = source device of stored object;
	 "D" for USB memory stick; "F" for internal Flash memory
	d = destination device of stored object
	 "D" for USB memory stick; "F" for internal Flash memory
	o = object name (file name); the name "o" is substituted for "*"
	x = extension (file type), the type "x" is substituted by "*", or
	following either one: D= database, A= Asia font, C= TTF font, E=
	Bit-Mapped font, F= label format, G= graphic, S= serial file, T=
	text, B= Unicode Table.
Description	Move files from USB memory stick to Flash memory or vise-versa
Example	~MMOV,F:*.F,D:*.F
Example	(Move entire "Label Format" files from Flash memory to USB memorystick)
	~MMOV,D:*.G,F:*.G
	(Move entire "Graphic" files from USB memory stick to Flash Memory)
	~MMOV,D:*.*,F:*.*
	(Move all object files from USB memory stick to Flash Memory)

Wi-Fi Printer Sever Module Installation(Quick Setting)

Set up wireless network through GoDEX WiFi tool

- 1. Turn on the printer, connect printer and computer by USB cable.
- 2. Start GoLabel II
- 3. "Generic" \rightarrow "Printer Setup".



4. Select printer moedel (Wi-Fi supported models).

Printer Setup		
Printer Setup Printer Inte	erface Miscellaneous	
Printer Parameter		Copies per label
Printer Model	DT200i+	Fix Number
Resolution	DT4xW ^ DTband	O Database
Darkness	EX620P	
Speed	EX630P EZ-1100+	Number of Labels
Peeler	EZ120	
Printing Mode	EZ130	
Tear-off / Cut Position (mm)	EZ2050 EZ2250i	Infinity Printing (^PI)
Page Direction	EZ2350i	() Database
Draw Mode	EZ320	(w)
	EZ520	— Labels per Cut —
Option	EZ530 EZ6250i	Fix Number 0
Total Number of Print :	EZ6350i Q500	Batch Cut Double Cut Setup
	DT200i+	() Database
Save Serial No Before Exit	G530	
Show OutRange Alert Mess	G530+ GE300	
	GE300(L)	Rewinder
	GE330	On Off
	GE330(L)	
Print	GM630	Save Exit
	GTL-100	



5. Click"WiFi Setting"icon.

	Golabelli - V2, TA	
File	Edit Object Network Database Advanced Option Layout Language Help	
) 🖬 🗟 🗵 🖸 🕞 🧱 🖷 🗃 👘 🕆 × ∿ /^ 🖷 🗟 🐨 🖉 🏹 +	i i i i i i i i i i i i i i i i i i i
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		14
	w	UY
		smmand Area Component Object Control
CodePa	age 1950 Description : 🖕 Printer : RT8331 💦 Size : 102 x 100 mm 3	K 1515 V -40 50.0% 🔿 - 🕇 🛛 🔿

6. Click"Quick Setting"icon.

		Wi-Fi Tool V	1.31		-	= X
8	O MX Series (Gains	Span WiFi Module) 💿 Ot	hers (KCodes WiFi Mo	odule) E	nglish	•
Set Data	Basic Security (Others				
	Communication OUSB	GODEX DT200i+	~		Refresh	
Get Data	О СОМ	COM1			9600	~
	O LPT	LPT1				
Ċ	O Network	192 . 168 . 102 . 1	X		9100	÷.
Exit ((1·1)) Quick	WLAN Detail Module Active : Service Set Ide Type :	ntifier (SSID) : 1				
Setting	Alias Name					
Reset Wi-Fi Module	IP Setting Printer Net Port Get IP From	9100 DHCP Server Automatically				
	O Static IP	192 . 168 .	102 . 1	T		

7. Click the Search button.

<step.1< th=""><th>> Search Wi-Fi</th><th></th><th></th><th></th></step.1<>	> Search Wi-Fi			
No.	SSID	Security	MAC Address	RSSI
Q				
				ext > Cancel

<step.1< th=""><th>> Search Wi-Fi</th><th></th><th></th><th></th></step.1<>	> Search Wi-Fi			
No.	SSID	Security	MAC Address	RSSI
\bigcirc	i and a second se			
			N	ext > Cancel

No.	SSID	Security	MAC Address	RSSI	
00	MXAP	None	D4:8C:B5:BE:AD:05	-44	
01	WiFiAP	WPA2-PSK	D6:8C:B5:BE:AD:05	-44	
02	WLAN51111	WEP	D2:8C:B5:BE:AD:05	-44	
03	WIFIPRINTER1	None	DE:8C:B5:BE:AD:05	-44	
04	GDX-BYOD	None	24:DE:C6:97:57:B0	-54	
05	GDX-Guest	None	24:DE:C6:97:57:B2	-54	
06	GDX-test	WPA2-PSK	24:DE:C6:97:57:B3	-56	
07	GDX-BYOD	None	24:DE:C6:97:57:80	-62	
08	GDX-Guest	None	24:DE:C6:97:57:82	-62	
09	GDX-test	WPA2-PSK	24:DE:C6:97:57:83	-62	
10	HUAWEI-B525	WPA2-PSK	10:B1:F8:14:A2:F4	-70	
11	GodexAP1	WPA-AUTO	00:50:7F:4A:24:61	-72	
12	WLAN511010	None	00:50:7F:4A:24:60	-74	
13	ABC123	None	00:50:7F:4A:24:63	-74	
14	MXAPWPA2PER	None	00:50:7F:4A:24:62	-76	
15	GDX-BYOD	None	24:DE:C6:97:57:60	-78	
16	GDX-Guest	None	24:DE:C6:97:57:62	-78	

9. Enter the password set on the server side and click the "Setting" button.

<step.2> WiFi Setting</step.2>	
No.	11
SSID Name	GodexAP1
Security	WPA-AUTO
Password	
	< Back Setting Cancel

10. After the setting succeeded, a prompt will pop up and the printer will restart.

<step.2> WiFi Setting</step.2>	
No. SSID Name Security Password	11 GodexAP1 WPA-AUTO Wi-Fi Wizard Setting Finish, Restart the printer ! 译定
	< Back Setting Cancel

11. Select the "Other" tab and selecting "IP Settings" after click the "Get Data" icon.

		Wi-Fi	Tool V1.31			= ×
×.	O MX Series (Gains	Span WiFi Module)	Others (KCodes	WiFi Module)	English	
Set Data	Basic Security	Uthers				
-	 Communication USB 	GODEX DT200i+		~	Refre	sh
Get Data	О СОМ	COM1		~ Baud F	Rate 9600	~
Gerbala		IDT1				
U IM	Iodule Active]	ger ionowing settings	5	E Port	9100	-
Exit [S [N	sic) ecurity] etwork Authentication paming Threshold]	1				
Quick	Service Set ide Type :	entitier (SSID) = 1				
Setting	🔲 Alias Name					
	Alias Name :					
Reset Wi-Fi Module	IP Setting					
	Printer Net Port	9100	-			
	Get IP From	DHCP Server Autom	atically			
	O Static IP					
	IP Addres	ss 192 .	168 . 102 . 1	ji ji		
	Subnet N	lask 255 .	255 . 255 . 0	T		
	Default G	iateway 192 .	168 . 102 . 254	1		

12. After remembering the IP address, open the "Printer Settings" window.

		Wi-Fi Tool	V1.31			-	•
O MX Series (Gains	Span WiFi Mod	lule) 💿 🛛	Others (KCodes	s WiFi Moo	lule) E	nglish	[
Basic Security (Others						
Communication USB	GODEX DT2	:00i+		~		Refre	sh
○ COM	COM1					9600	
O LPT	LPT1						
O Network	192 . 168 .	102 . 1		x		9100	-
Type : Alias Name Alias Name	intiner (3310).	Infrastruct	ure				
IP Setting							
Printer Net Port		9100	T				
Get IP From	DHCP Server	Automatical	iy				
IP Addree	. (192 , 168	. 102 . 171		x		
Subnet N	lask	200			Ŧ		
		100 100	100 054				

13. Select the "Printer Interface" tab, fill in the IP address and click "Save" to complete the setting.

iter serop		//52		
Printer Setup	Printer Interface Mis	cellaneous		
	O USB kort	GODEX DT200i+	1911	
- (LAN Po	191 . 168 . 102 . 171	I	
· · · · · ·		9100	÷	
	OLP Port	LPT1		
	Serial Port	COM1	*	
	Baud Rate:	9600		
	Parity:	None	-	
	Data Bits:	8		
	Stop Bits:	1		
	O Driver Port	GODEX DT200i+		
	O Print To File			
	Auto Detect Conn	ected Printer While Start Up		
			\frown	
Print			Save	Exit

BT module setting instructions (Connect to mobile phone)

* Android applies to BT2.1 and 4.0 iOS only works with BT4.0

First pair the phone with the printer

1. Turn on the printer and wait for it to enter the "Ready" state.

2. Select the printer model you want to connect.

(The default pairing password is 0000)



14:18 🎮 🔍 🔵			▼≋ ∱₫			
← m	對新裝置					
要與	Г <u>D</u> T200i+	」配對嗎?	?			
0000	1					
通常為	0000 或 123	4				
PIN 碼含有字母或符號						
你可能也必須在另一個裝置上輸入這個 PIN。						
(□ 允許「DT200i+」存取你的聯絡人和 通話紀錄						
		取消	確定			
1	2	3	-			
4	5	6	-			
7	8	9	$\langle \times \rangle$			
	0	٠	$\overline{\checkmark}$			

3. Open the GoApp application.



Select connection method and printer

4. For the connection method, choose "Near BT" button.

5. The printers which installed the BT module will be listed below, select the printer to connect.



6. If the connection is successful, the function window will be displayed.



* When using the BT4.0 module, you need to use GoLabel to send the command "^XSET,EXTERNCARDMODE,8" to the printer first.

if you need to switch to 2.1 version, please send the command (**^XSET,EXTERNCARDMODE,255**) to ensure the correct functionality.